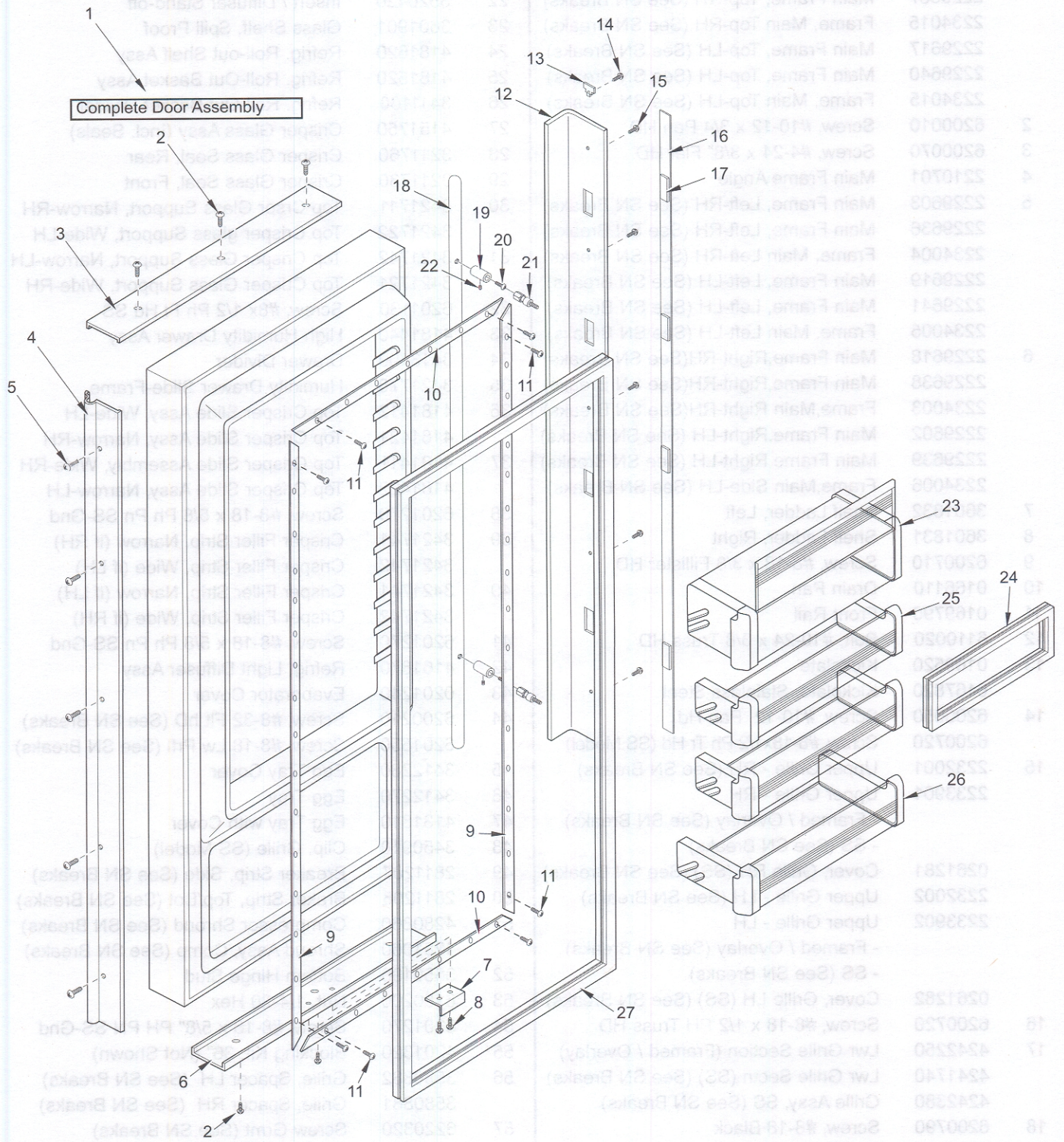


601R DOOR PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	4134353	Refrig. Door Assy, Frame/Overlay - RH
	4134354	Refrig. Door Assy, Frame/Overlay - LH
	4134503	Refrig. Door Assy, SS - RH
	4134504	Refrig. Door Assy, SS - LH
2	6200720	Screw, #8-18 x 1/2 Ph Truss Hd
3	2230608	Door Trim, Top LH
	2230609	Door Trim, Top RH
4	3511310	Door Trim, Hinge Side - Mitered Corner
	3511410	Door Trim, Hinge Side - (SS Model)
5	6200720	Screw, #8-18 x 1/2 Ph Truss Hd
6	2230606	Door Trim, Bottom LH
	2230607	Door Trim, Bottom RH
7	0180281	Switch Depressor, White
8	6201300	Tapping Screw, #8 x 1/2
9	3420250	Gasket Retainer, Side, 57.875
10	3420220	Gasket Retainer, 33.312"
11	6200410	Screw, #8 x 1/2 Slot Head Hex
12	4132230	Door Handle Assy (Framed)
	4132330	Handle-side Door Trim (Overlay)
13	3413340	Handle/Trim End Cap
14	6180160	Rivet, Open End Blind, 1/8 X 3/16
15	6201300	Tapping Screw, #8 x 1/2
16	4132370	Handle/Trim Molding Assy
17	3451000	Magnet, Trim Strip - 3"
18	4132410	Handle Assy, Round (Incl. Stand-offs) (See SN Breaks)
	4133510	Handle Assy, Blunt (Incl. Stand-offs) (See SN Breaks)
	4133690	Handle Assy, SS OBR Standoffs (Incl. Stand-offs) (See SN Breaks)
19	3511320	Handle Stand-off 1" D (See SN Breaks)
	3512150	Standoff, SS Oval, Door (See SN Breaks)
20	6110540	Bolt, #10-24 x 1/2 Flat Socket HD
21	3511520	Handle Mounting Stud
22	6110730	Set Screw #10-32 x 1/4 SS Cone
23	4330490	Dairy Compartment Assy (Incl Gasket)
24	3211820	Dairy Compartment Gasket
25	4330480	Door Shelf Assy
26	4330530	Gallon Door Shelf Assy (Sales Acc.)
27	3212100	Door Gasket

601R DOOR VIEW

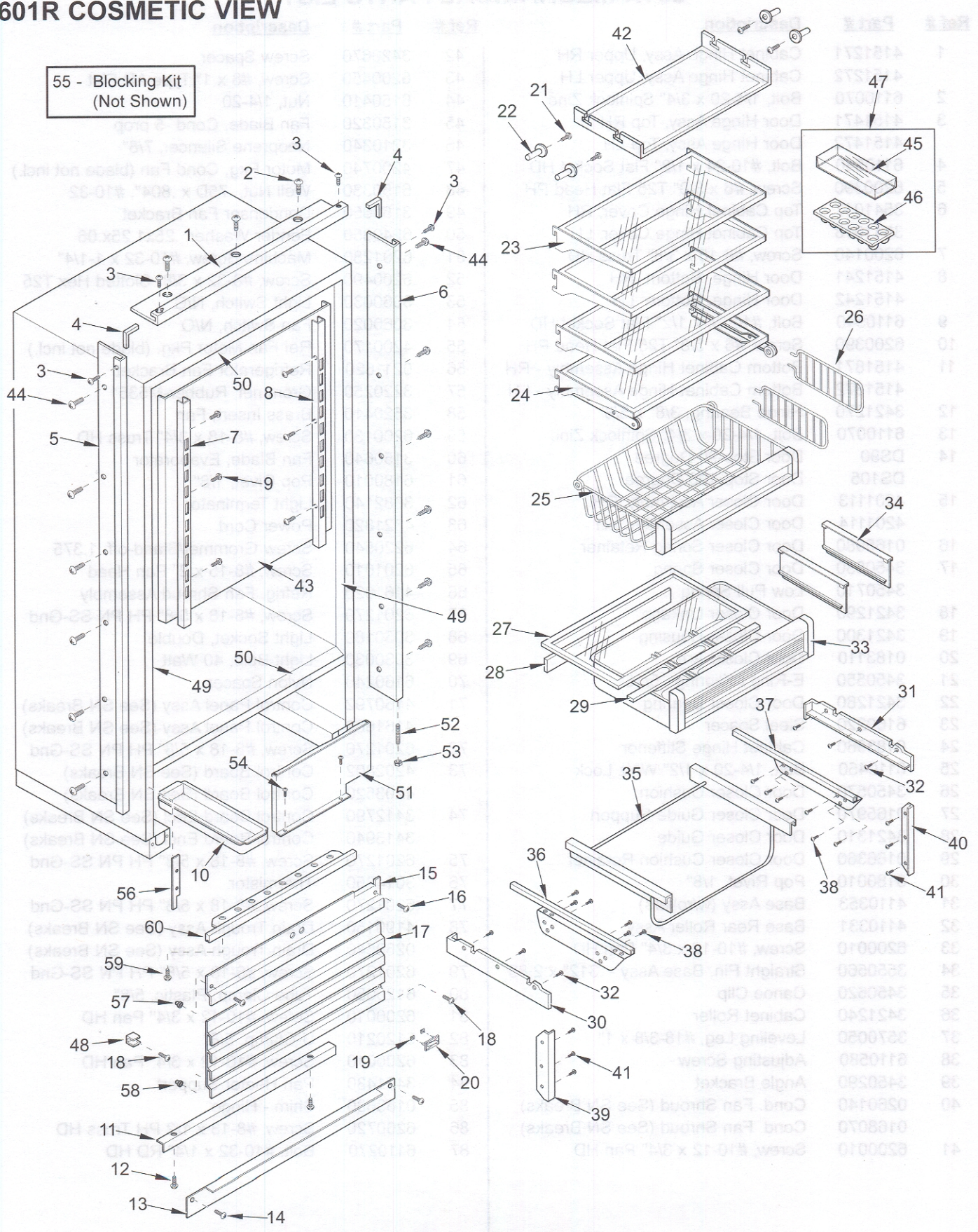


601R COSMETIC PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	2229616	Main Frame, Top-RH (See SN Breaks)	21	6201330	Screw, #8 PH-Pan Head 1"
	2229637	Main Frame, Top-RH (See SN Breaks)	22	3520420	Insert / Diffuser Stand-off
	2234015	Frame, Main Top-RH (See SN Breaks)	23	3601901	Glass Shelf, Spill Proof
	2229617	Main Frame, Top-LH (See SN Breaks)	24	4181620	Refrig. Roll-out Shelf Assy
	2229640	Main Frame, Top-LH (See SN Breaks)	25	4181520	Refrig. Roll-Out Basket Assy
	2234015	Frame, Main Top-LH (See SN Breaks)	26	3411160	Refrig. Roll-Out Basket Divider
2	6200010	Screw, #10-12 x 3/4 Pan HD	27	4151750	Crisper Glass Assy (Incl. Seals)
3	6200070	Screw, #4-24 x 3/8" Flat HD.	28	3211760	Crisper Glass Seal, Rear
4	2210701	Main Frame Angle	29	3211730	Crisper Glass Seal, Front
5	2229603	Main Frame, Left-RH (See SN Breaks)	30	3421711	Top Crspr Glass Support, Narrow-RH
	2229636	Main Frame, Left-RH (See SN Breaks)		3421722	Top Crisper glass Support, Wide-LH
	2234004	Frame, Main Left-RH (See SN Breaks)	31	3421712	Top Crisper Glass Support, Narrow-LH
	2229619	Main Frame, Left-LH (See SN Breaks)		3421721	Top Crisper Glass Support, Wide-RH
	2229641	Main Frame, Left-LH (See SN Breaks)	32	6201130	Screw, #8x 1/2 Ph Fl Hd SS
	2234005	Frame, Main Left-LH (See SN Breaks)	33	4181440	High Humidity Drawer Assy
6	2229618	Main Frame,Right-RH(See SN Breaks)	34	3413100	Drawer Divider
	2229638	Main Frame,Right-RH(See SN Breaks)	35	3421770	Humidity Drawer Slide-Frame
	2234003	Frame,Main Right-RH(See SN Breaks)	36	4181412	Top Crisper Slide Assy, Wide-LH
	2229602	Main Frame,Right-LH (See SN Breaks)		4181421	Top Crisper Slide Assy, Narrow-RH
	2229639	Main Frame,Right-LH (See SN Breaks)	37	4181411	Top Crisper Slide Assembly, Wide-RH
	2234006	Frame,Main Side-LH (See SN Breaks)		4181422	Top Crisper Slide Assy, Narrow-LH
7	3601832	Shelf Ladder, Left	38	6201270	Screw, #8-18 x 5/8 Ph Pn SS-Gnd
8	3601831	Shelf Ladder, Right	39	3421741	Crisper Filler Strip, Narrow (if RH)
9	6200710	Screw, #8-18 x 3/8 Fillister HD		3421742	Crisper Filler Strip, Wide (if LH)
10	0166110	Drain Pan	40	3421741	Crisper Filler Strip, Narrow (if LH)
11	0169790	Front Rail		3421742	Crisper Filler Strip, Wide (if RH)
12	6110020	Bolt, #10-24 x 3/8 Truss HD	41	6201270	Screw, #8-18 x 5/8 Ph Pn SS-Gnd
13	0169520	Kickplate	42	4161870	Refrig. Light Diffuser Assy
	0167820	Kickplate, Stainless Steel	43	0201240	Evaporator Cover
14	6200050	Screw, #10-12 Pan Hd	44	6200210	Screw, #8-32 Flt hD (See SN Breaks)
	6200720	Screw, #8-18x1/2 Ph Tr Hd (SS Model)		6201550	Screw, #8-18 Lw Prfl (See SN Breaks)
15	2232001	Upper Grille - RH (See SN Breaks)	45	3412280	Egg Tray Cover
	2233901	Upper Grille - RH	46	3412270	Egg Tray
		- Framed / Overlay (See SN Breaks)	47	4131810	Egg Tray with Cover
		- SS (See SN Breaks)	48	3450910	Clip, Grille (SS Model)
	0261281	Cover, Grille RH (SS) (See SN Breaks)	49	2811207	Breaker Strip, Side (See SN Breaks)
	2232002	Upper Grille - LH (See SN Breaks)	50	2811206	Braker Strip, Top/Bot (See SN Breaks)
	2233902	Upper Grille - LH	51	4280860	Compressor Shroud (See SN Breaks)
		- Framed / Overlay (See SN Breaks)		4281060	Shroud Assy, Comp (See SN Breaks)
		- SS (See SN Breaks)	52	3550190	Bottom Hinge Stud
	0261282	Cover, Grille LH (SS) (See SN Breaks)	53	6150200	Nut, 1/4-20 Hex
16	6200720	Screw, #8-18 x 1/2 PH Truss HD	54	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
17	4242250	Lwr Grille Section (Framed / Overlay)	55	4201320	Blocking Kit, 36" (Not Shown)
	4241740	Lwr Grille Sectn (SS) (See SN Breaks)	56	3580882	Grille, Spacer LH (See SN Breaks)
	4242380	Grille Assy, SS (See SN Breaks)		3580881	Grille, Spacer RH (See SN Breaks)
18	6200790	Screw, #8-18 Black	57	6220320	Screw Grmt (See SN Breaks)
19	6150140	Spring Grip Nut, 1/8	58	6220050	Screw Grmt,1/2X5/8 (See SN Breaks)
20	3580210	Name Plate, Stick-on	59	6201550	Screw, #8-1/8 Low Profile
	3580230	Name Plate w/ Pegs	60	3516670	Trim, Grille Cover (SS)

601R COSMETIC VIEW

55 - Blocking Kit
(Not Shown)

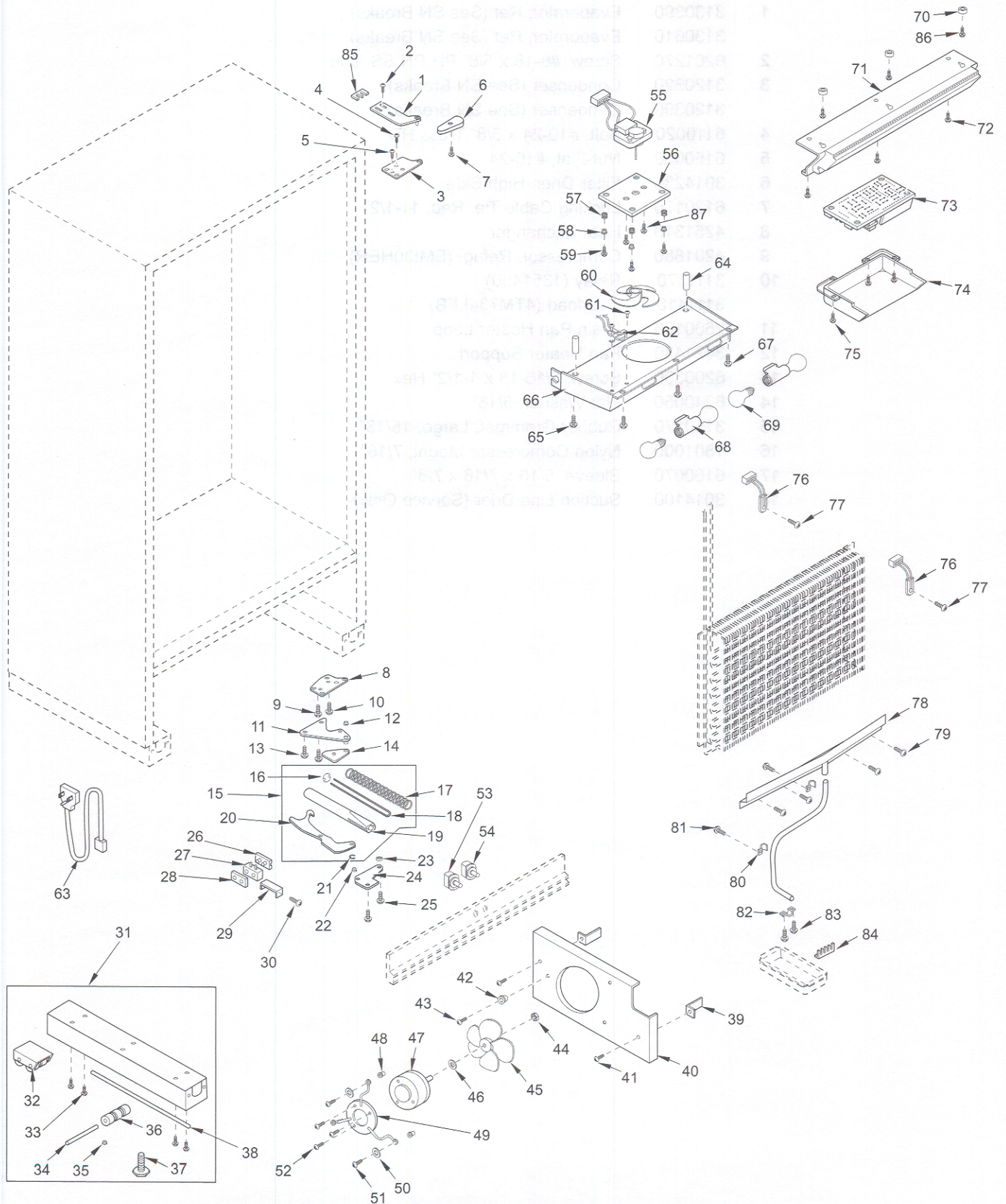




601R MECHANICAL PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	4151271	Cabinet Hinge Assy, Upper RH	42	3420670	Screw Spacer
	4151272	Cabinet Hinge Assy, Upper LH	43	6200450	Screw, #8 x 1" Type AR Flat
2	6110070	Bolt, 1/4-20 x 3/4" Spinlock Zinc	44	6150410	Nut, 1/4-20
3	4151471	Door Hinge Assy, Top RH	45	3150320	Fan Blade, Cond -5 prop
	4151472	Door Hinge Assy, Top LH	46	3210340	Neoprene Silencer, 7/8"
4	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	47	4200740	Motor Pkg, Cond Fan (blade not incl.)
5	6200390	Screw, #6 x 3/8" T25 Flat Head PH	48	6150330	Well Nut, .75D x .804", #10-32
6	3541017	Top Cabinet Hinge Cover, RH	49	3150650	Condenser Fan Bracket
	3541018	Top Cabinet Hinge Cover, LH	50	6240350	Fender Washer, .25x1.25x.06
7	6200140	Screw, #8-15 x 3/8" Truss HD	51	6201280	Machine Screw, #10-32 x 1-1/4"
8	4151241	Door Hinge, Bottom RH	52	6200490	Screw, #8-32 x 3/8" Slotted Hex T25
	4151242	Door Hinge, Bottom LH	53	3060030	Light Switch, N/C
9	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	54	3060020	Fan Switch, N/O
10	6200390	Screw, #6 x 3/8" T25 Flat Head PH	55	4200170	Ref Fan Motor Pkg. (blade not incl.)
11	4151871	Bottom Cabinet Hinge Assembly - RH	56	0211620	Refrigerator Fan Bracket
	4151872	Bottom Cabinet Hinge Assembly - LH	57	3220250	Grommet, Rubber-M5351
12	3421270	Hinge Bearing, 3/8" x 5/8"	58	3520410	Brass Insert, Fan
13	6110070	Bolt, 1/4-20 x 3/4" Spinlock Zinc	59	6200130	Screw, #8-18 x 3/4" Truss HD
14	DS90	Door Stop-90 Degree	60	3150640	Fan Blade, Evaporator
	DS105	Door Stop-105 Degree	61	6180010	Pop Rivet, 1/8"
15	4201113	Door Closer Assembly, RH	62	3082140	Light Terminator
	4201114	Door Closer Assembly, LH	63	4321820	Power Cord
16	0165980	Door Closer Spring Retainer	64	6220540	Screw Grommet/Stand-off, 1.375
17	3450530	Door Closer Spring	65	6201010	Screw, #8-15 x 2" Pan Head
	3450710	Low Pull Spring	66	4161820	Refrig. Fan Shroud Assembly
18	3421290	Door Closer Linkage	67	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
19	3421300	Door Closer Housing	68	3050180	Light Socket, Double
20	0183110	Door Closer Arm	69	3030030	Light Bulb, 40 Watt
21	3450550	E-Ring / Klipring , 5/16"	70	6160240	Nylon Spacer
22	3421260	Door Closer Bearing	71	4160792	Control Panel Assy (See SN Breaks)
23	6160220	Steel Spacer		4161662	Control Panel Assy (See SN Breaks)
24	0183960	Cabinet Hinge Stiffener	72	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
25	6110450	Bolt, 1/4-20 x 1/2" Whiz Lock	73	4202802	Control Board (See SN Breaks)
26	3450570	Door Closer Cushion		4203520	Control Board (See SN Breaks)
27	0165970	Door Closer Guide Support	74	3412790	Control Board Encl (See SN Breaks)
28	3421310	Door Closer Guide		3413940	Control Board Encl (See SN Breaks)
29	0166360	Door Closer Cushion Retainer	75	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
30	6180010	Pop Rivet, 1/8"	76	3014350	Thermistor
31	4110353	Base Assy (w/rollers)	77	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
32	4110331	Base Rear Roller Assy	78	4190150	Drain Trough Assy (See SN Breaks)
33	6200010	Screw, #10-12 x 3/4" Pan HD		0260540	Drain Trough Assy (See SN Breaks)
34	3550560	Straight Pin, Base Assy - .312" x 2.88"	79	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
35	3450620	Canoe Clip	80	6120050	Tube Clamp, Plastic, 5/8"
36	3421240	Cabinet Roller	81	6200010	Screw, #10-12 x 3/4" Pan HD
37	3570050	Leveling Leg, #18-3/8 x 1"	82	6120210	U-Clamp, 5/8"
38	6110580	Adjusting Screw	83	6200010	Screw, #10-12 x 3/4" Pan HD
39	3450290	Angle Bracket	84	3421430	Pan Heater Support
40	0260140	Cond. Fan Shroud (See SN Breaks)	85	0168680	Shim - Hinge
	0168070	Cond. Fan Shroud (See SN Breaks)	86	6200720	Screw, #8-18 x 1/2 PH Truss HD
41	6200010	Screw, #10-12 x 3/4" Pan HD	87	6110270	Bolt, #10-32 x 1/4" RD HD

601R MECHANICAL VIEW

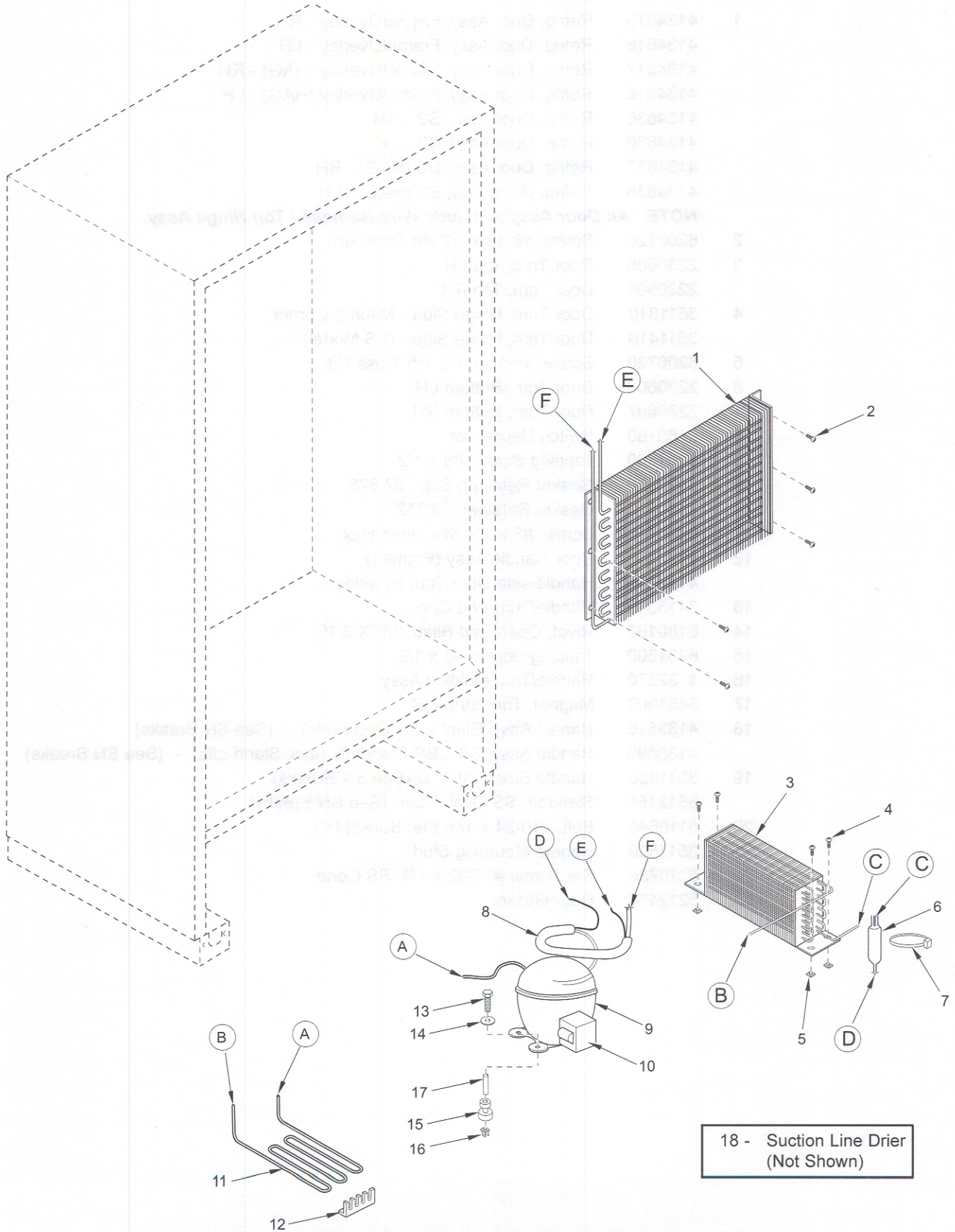


601R SEALED SYSTEM PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	3130390	Evaporator, Ref (See SN Breaks)
	3130610	Evaporator, Ref (See SN Breaks)
2	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
3	3120320	Condenser (See SN Breaks)
	3120390	Condenser (See SN Breaks)
4	6110020	Bolt, #10-24 x 3/8" Truss HD
5	6150080	Nut-Flat, #10-24
6	3014230	Filter-Drier, High Side
7	6120170	Locking Cable Tie, Red, 11-1/2"
8	4251310	Heat Exchanger
9	4201880	Compressor, Refrig. (EMI30HER)
10	3111370	Relay (1351400)
	3111410	Overload (4TM734LFB)
11	2600196	Drain Pan Heater Loop
12	3421430	Pan Heater Support
13	6200300	Screw, 5/16-18 x 1-1/2" Hex
14	6240050	Flat Washer, 5/16"
15	3150170	Rubber Grommet, Large, 15/16"
16	1801000	Nylon Compressor Mount, 7/16"
17	6160070	Sleeve, 5/16 x 7/16 x 7/8"
18	3014100	Suction Line Drier (Service Only)



601R SEALED SYSTEM VIEW



18 - Suction Line Drier
(Not Shown)