



BI-42S DOOR, GRILLE, TRIM PARTS LIST

Ref #	Part #	Description
1	7009674	Door, Ref -S 42S Svce
	7009680	Door, Ref -F/O 42S Svce
<b>NOTE: Door Assemblies do NOT incl. hinges / handles.</b>		
2	7007261	Bracket, Grille LH Svce (Includes Support & Rivets)
3	7007260	Bracket, Grille RH Svce (Includes Support & Rivets)
4	7005254	Rivet, Semi-Tubular .180 X .280
5	7001150	Bracket, Frame Support
6	7007259	Switch Assy, Svce
7	7001277	Screw, Machine #10-24X1/4
8	6201550	Screw, #8-18 X 1/2 Low Profile
9	6201890	Screw, #8-15X3/8 6-Lobe Trhd
10	7010943	Depressor,Door Switch Svce(SS Door)
	7011201	Depressor,Door Switch Svce(F/O Door)
11	7010285	Hinge Assy, Top RH Low Svce
12	7010186	Door, Screw Cover 70S Svce
13	6201550	Screw, #8-18 X 1/2 Low Profile
14	7010191	Hndle,Framed Door 70S Svce (Frmcd)
15	7010203	Trim, Door Handle 70S Svce (Overlay)
16	7010952	Handle Assy, Tubular 63.875 Svce
	7010954	Handle Assy, PRO 42.125 Svce
	7010956	Handle Assy, Curved 57.625 Svce
17	NA	For Tubular, See 7010952
	NA	For PRO, See 7010954
	NA	For Curved, See 7010956
18	6110730	Screw, Set #10-32X1/4 SS, Cone
19	3511520	Stud, Mounting
20	6111090	Bolt, #10-24X1/2 (Tubular & Pro)
	6111020	Screw, #10-24X3/8 FI Hd (Curved)
21	7010946	Trim, Door Hinge Side Svce
22	7010674	Shelf Assy, Door Shallow Svce
23	7010666	Shelf Assy, Door Standard Svce
24	7010678	Shelf Assy, Door Dairy Svce
25	7011040	Gasket, Door Svce
26	7007269	Retainer, Door Gasket Svce (~ 67")
27	7011043	Retainer, Gasket Door Svce (~ 23")
28	7011044	Trim, Cabinet Top Svce
29	7011045	Frame, Cabinet Top 42 Svce

Ref #	Part #	Description
30	7007129	Grille, Framed 42 Svce
	7007133	Grille, Stainless 42 Svce
	7007137	Grille, Overlay 42 Svce
	7013560	Hinge, Grille Assy RH Svce
	7013561	Hinge, Grille Assy LH Svce
31	7007262	Mainframe Assy, Right Side Svce
32	7007263	Mainframe Assy, Left Side Svce
33	7011038	Kickplate, Solid Black 42 Svce
	7011039	Kickplate, Stainless 36 Svce
34	7011041	Trim, Door Top Svce
35	7011042	Trim, Door Bottom Svce
36	7009852	Hinge,Cabinet Bot RH Svce
37	7000405	Standoff, .312 Plate
38	7010940	Hinge, Door Bottom RH Svce
39	7009678	Door, Fre -S 42S/SD Svce
	7009682	Door, Fre -F/O 42S/SD Svce
	7014839	Kit, Fre Door Sweat 42S Svce
<b>NOTE: Door Assemblies do NOT incl. hinges / handles.</b>		
40	7010286	Hinge Assy, Top LH Low Svce
41	7010671	Shelf Assy, Door Standard Svce
42	7011037	Gasket, Door Svce
43	7011034	Retainer, Gasket Door Svce (~ 14.5")
44	7011035	Trim, Door Top Svce
45	7011036	Trim, Door Bottom Svce
46	7009851	Hinge,Cabinet Bot LH Svce
47	7010941	Hinge, Door Bottom LH Svce
48	7004170	Screw, #8X18X1/2 6-Lobe TRHD
49	7001264	Screw, 1/4-20X3/4 #10 Hex Ft Hd
50	6110460	Tensilock Bolt, 5/16-18 x 1-1/4"
51	7012994	Screw, #8X.813 Ph AB
52	7003597	Screw, #10-32X3/8, 6 Lobe Tr
53	6200050	Screw, #10-12 x 1/2" Pan HD
54	6110460	Tensilock Bolt, 5/16-18 x 1-1/4"

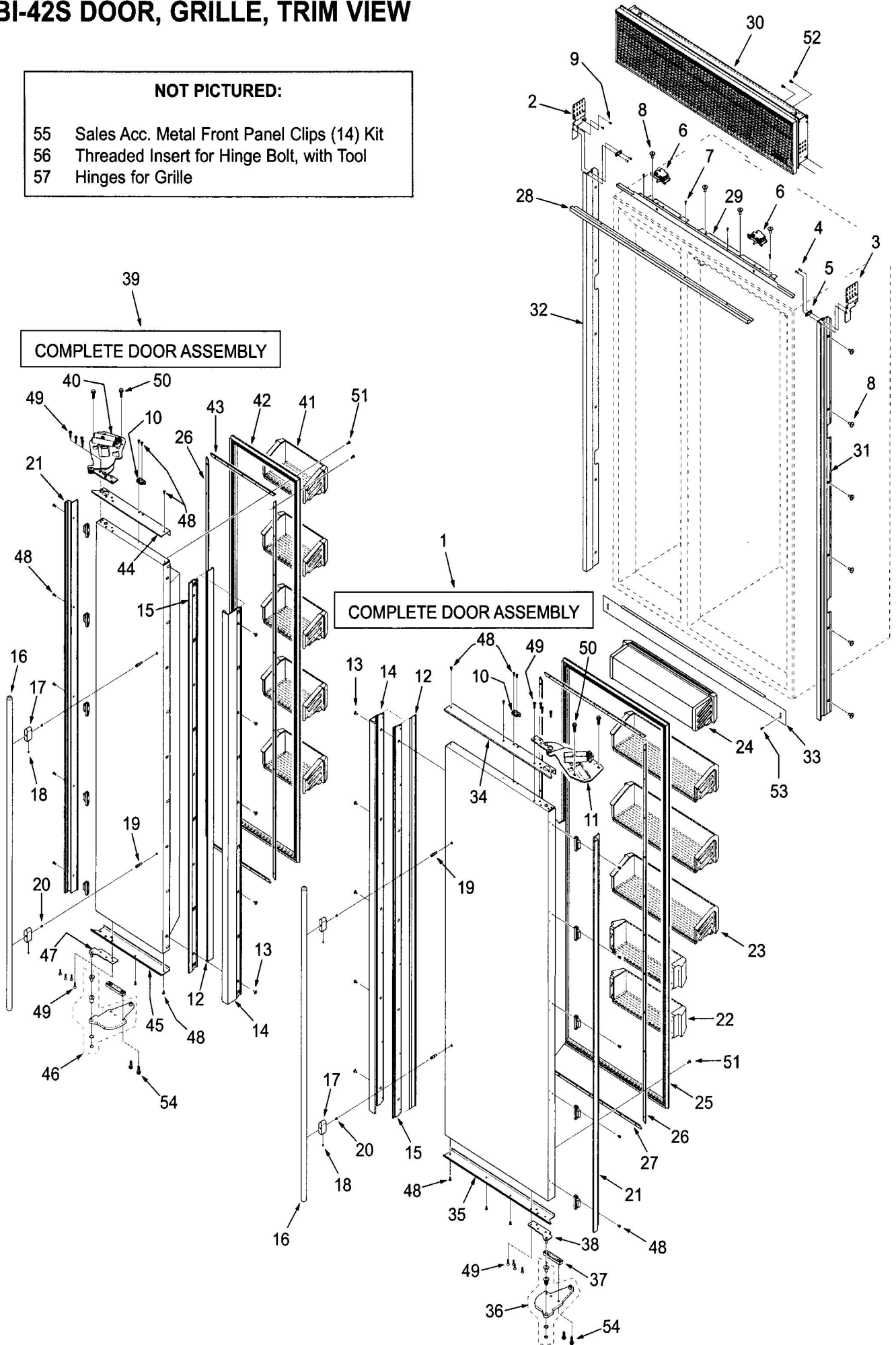
NOT PICTURED:

55	7012209	Kit, Door Panel Clips Svce (Qty 14 Clips - for Metal Front Panels)
56	7013234	Threaded Insert, Install Svce
57	7013560	Hinge, Grille Assy RH Svce
	7013561	Hinge, Grille Assy LH Svce

## BI-42S DOOR, GRILLE, TRIM VIEW

**NOT PICTURED:**

- 55 Sales Acc. Metal Front Panel Clips (14) Kit
- 56 Threaded Insert for Hinge Bolt, with Tool
- 57 Hinges for Grille





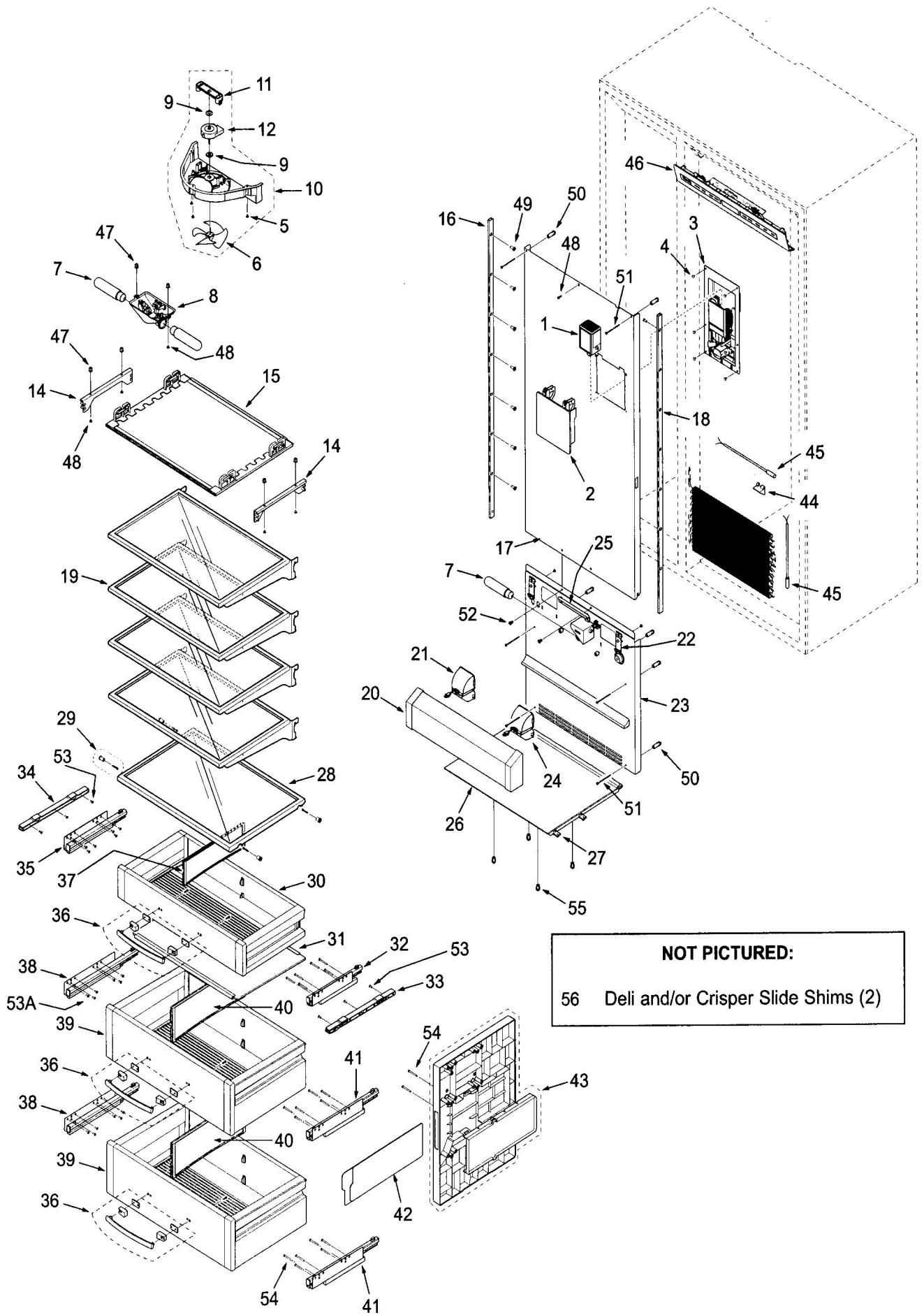
**BI-42S REFRIGERATOR INTERIOR PARTS LIST**

Ref #	Part #	Description	Ref #	Part #	Description
1	7007023	Cartridge, Air Purifier Svce	31	7010433	Glass, Cover Crisper Svce
2	7007021	Door Assy, Air Purifier Svce		7011095	Seal, Crisper Front Svce
3	7007022	Pocket Assy, Air Purifier Svce		7011096	Seal, Crisper Rear Svce
4	6201890	Screw, #8-15X3/8 6 Lobe TR HD	32	7007056	Slide, Drawer RH Svce
5	6201890	Screw, #8-15X3/8 6 Lobe Tr Hd	33	7006975	Support, Crisper Cover RH Svce
6	7011058	Fan Blade, White Svce	34	7007053	Support, Crisper Cover LH Svce
7	7006999	Lamp, Blue Glass Svce	35	7007057	Slide, Drawer LH Svce
8	7006997	Light Assy, Dual w/T Dom Svce	36	7011094	Handle Assy, Drawer Svce
	7007044	Lampholder, Angle Dom Svce	37	7011081	Divider, Deli Svce
9	7005046	Grommet, Motor Fan	38	7007055	Slide, Drawer LH Svce
10	7010329	Fan Assy, Evap Svce	39	7010434	Crisper Assy, Svce
11	7012008	Bracket, Evaporator Fan Svce	40	7011080	Divider, Crisper Svce
12	7012007	Motor, Evap Fan Svce	41	7007054	Slide, Drawer LH Svce
13	NA		42	7007060	Card, Consumer Use & Care Svce
14	7007048	Bracket, Light Diffuser Svce	43	7007062	Crisper Assy, Spacer RH Svce
15	7009602	Diffuser Assy, Light Svce	44	7007030	Bracket, Thermistor Svce
16	7007029	Shelf Ladder, LH Svce	45	4204740	Therm Assy, Svce
17	7010393	Duct Assy, Ref Upper Svce	46	7009857	Panel, CL 42S,D Svce
18	7007028	Shelf Ladder, RH Svce	47	6220220	Screw Grommet, 1/32 x 3/8" SQ
19	7010808	Shelf, Cantilever Svce	48	6201890	Screw, #8-15X3/8, 6 Lobe Trhd
20	7010807	Cover, Crisper Light Svce	49	7004169	Screw, #8-18X1/2, 6 Lobe Fill Hd
21	7007034	Duct, Fan Left Svce	50	6220540	Screw Grommet/Stand-off, 1.375
22	7007040	Support, Crisper Cover Svce	51	7006016	Screw, #8-16X1-1/2, 6 Lobe SS
23	7010419	Duct Assy, Ref Lower Svce	52	6180330	Rivet, Plastic 1/4 DIA
24	7007036	Duct, Fan Right Svce	53	7006281	Screw, #8-18X5/8, 6 Lobe Trhd
25	7007033	Retainer, Wire Raceway Svce	53A	7014262	Screw, #8-32X3/4, 6 Lobe Trhd
26	7010421	Duct Assy, Ref Bottom Svce	54	7014263	Screw, #8-32X1-3/4, 6 Lobe Trhd
27	7004161	Clip, Crisper Duct	55	7004184	Standoff, Nylon, .5"
28	7010432	Shelf, Crisper Svce			
29	7003167	Standoff, Fixed Shelf Ref			
30	7010435	Deli Assy, Svce			

NOT PICTURED:

56	7011444	Shim, Slide Svce (Qty 2 per) (For Ref Deli and Crisper Slides)
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## BI-42S REFRIGERATOR INTERIOR VIEW



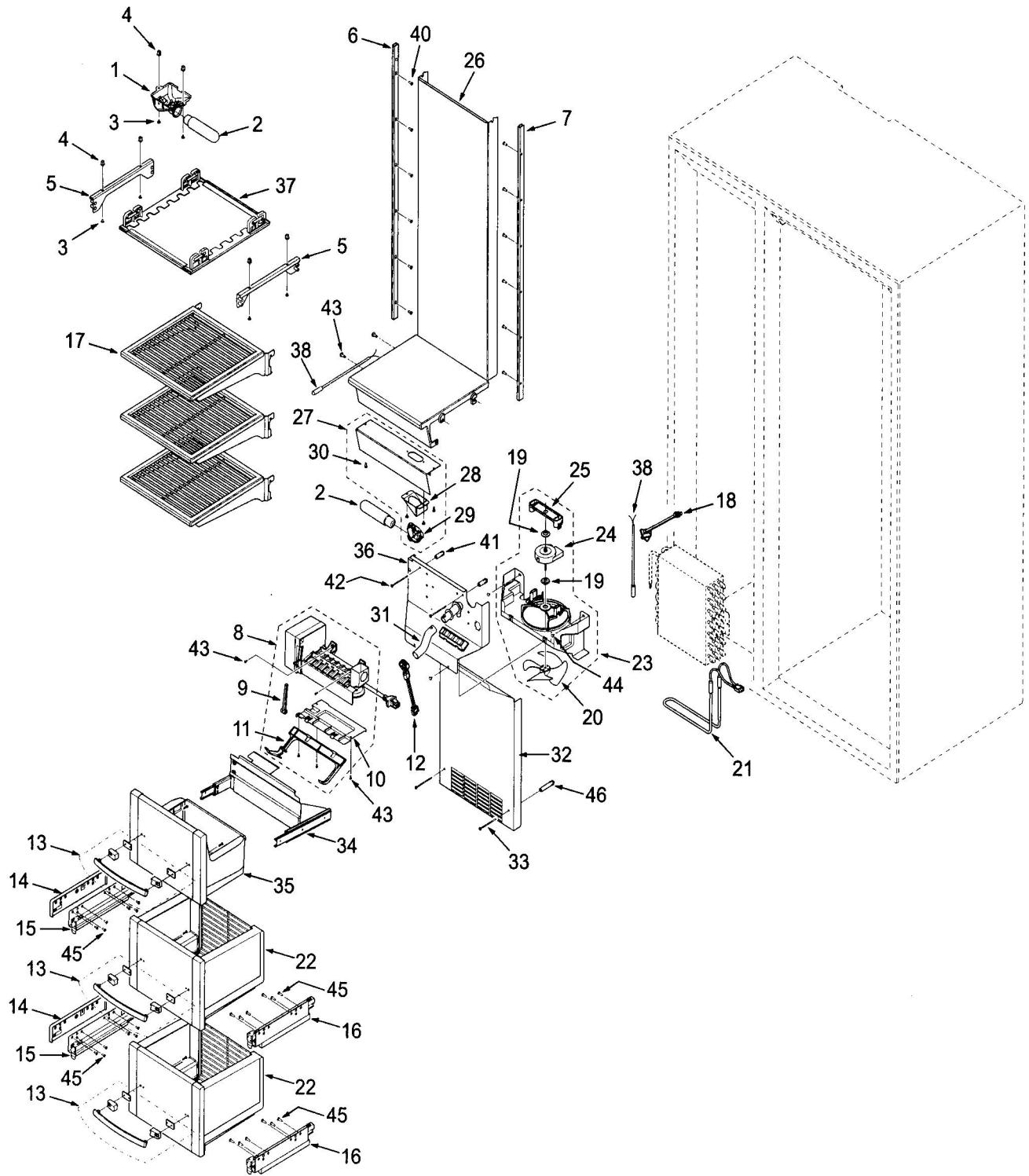
**NOT PICTURED:**  
56 Deli and/or Crisper Slide Shims (2)



## BI-42S FREEZER INTERIOR PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	7009429	Bracket Assy, 1 LT (T)DOM Svce	23	7010318	Fan Assy, Evap Svce
	7007044	Lampholder, Angle Dom Svce	24	7012007	Motor, Evap Fan Svce
2	7006999	Lamp, Blue Glass Svce	25	7012008	Bracket, Evaporator Fan Svce
3	6201890	Screw, #8-15X3/8 6 Lobe Tr Hd	26	7010345	Duct, Air Fre Upper Svce
4	6220220	Screw, Grommet 1/32X3/8 Sq	27	7011728	Bracket Assy, Light Svce
5	7007048	Bracket, Light Diffuser Svce	28	NA	See 7011728
6	7010313	Shelf Ladder, Fre LH Svce	29	7007044	Lampholder, Angle Dom Svce
7	7010314	Shelf Ladder, Fre RH Svce	30	6202050	Screw, #8-18 X 1/2 Ph Pn SS-Gnd
8	7002740	Icemaker Assy, Svce	31	7011198	Tube, Fill Svce
9	7009940	Rod, Connector	32	7010343	Duct, Air Fre Lower Svce
10	7011188	Bracket, Icemaker Svce	33	6201980	Screw, #8-15X 2-3/4 6-Lobe PH
11	7011189	Arm, Icemaker Svce	34	7011194	Bracket Assy, Ice Bin Carrier Svce
12	7009435	Heater, Fill Tube Svce	35	7010333	Bin Assy, Ice Svce
13	7011094	Handle Assy, Drawer Svce	36	7010443	Duct, Air Middle Svce
14	7011190	Spacer, Basket Slide LH Svce	37	7009607	Diffuser Assy, Light Svce
15	7013651	Slide, Basket LH Svce	38	4204740	Therm Assy, Svce
16	7013650	Slide, Basket RH Svce	39	NA	
17	7010335	Shelf, Fre Svce	40	7004169	Screw, #8-18X1/2, 6 Lobe Fill Hd
18	7011192	Switch, Defrost Terminator Svce	41	6220610	Standoff, 1.062
19	7005046	Grommet, Motor Fan	42	7006232	Screw, #8-15X1-3/4, 6 Lobe Pan
20	7009560	Fan Blade, Black Svce	43	7005981	Screw, #8-32X1/2, 6 Lobe T/C
21	7010312	Heater, Defrost Svce	44	6201930	Screw, 8-18 X 5/8 6-Lobe PH
22	7010334	Basket Assy, Lower Svce	45	7006281	Screw, #8-18X5/8, 6 Lobe Trhd
			46	7004215	Standoff, Nylon 2.06"

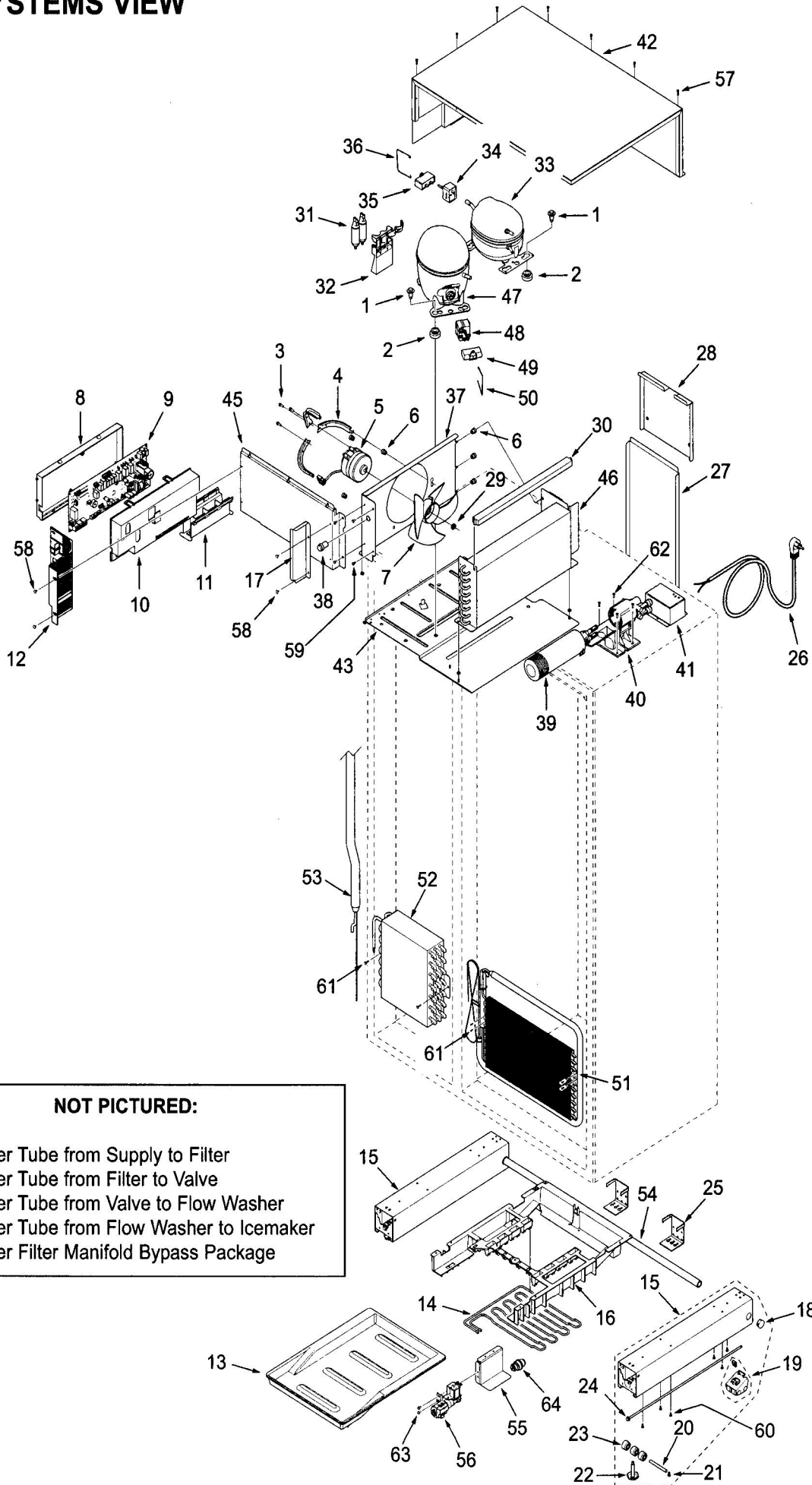
## BI-42S FREEZER INTERIOR VIEW







## BI-42S SYSTEMS VIEW



**NOT PICTURED:**

- 65 Water Tube from Supply to Filter
- 66 Water Tube from Filter to Valve
- 67 Water Tube from Valve to Flow Washer
- 68 Water Tube from Flow Washer to Icemaker
- 69 Water Filter Manifold Bypass Package