



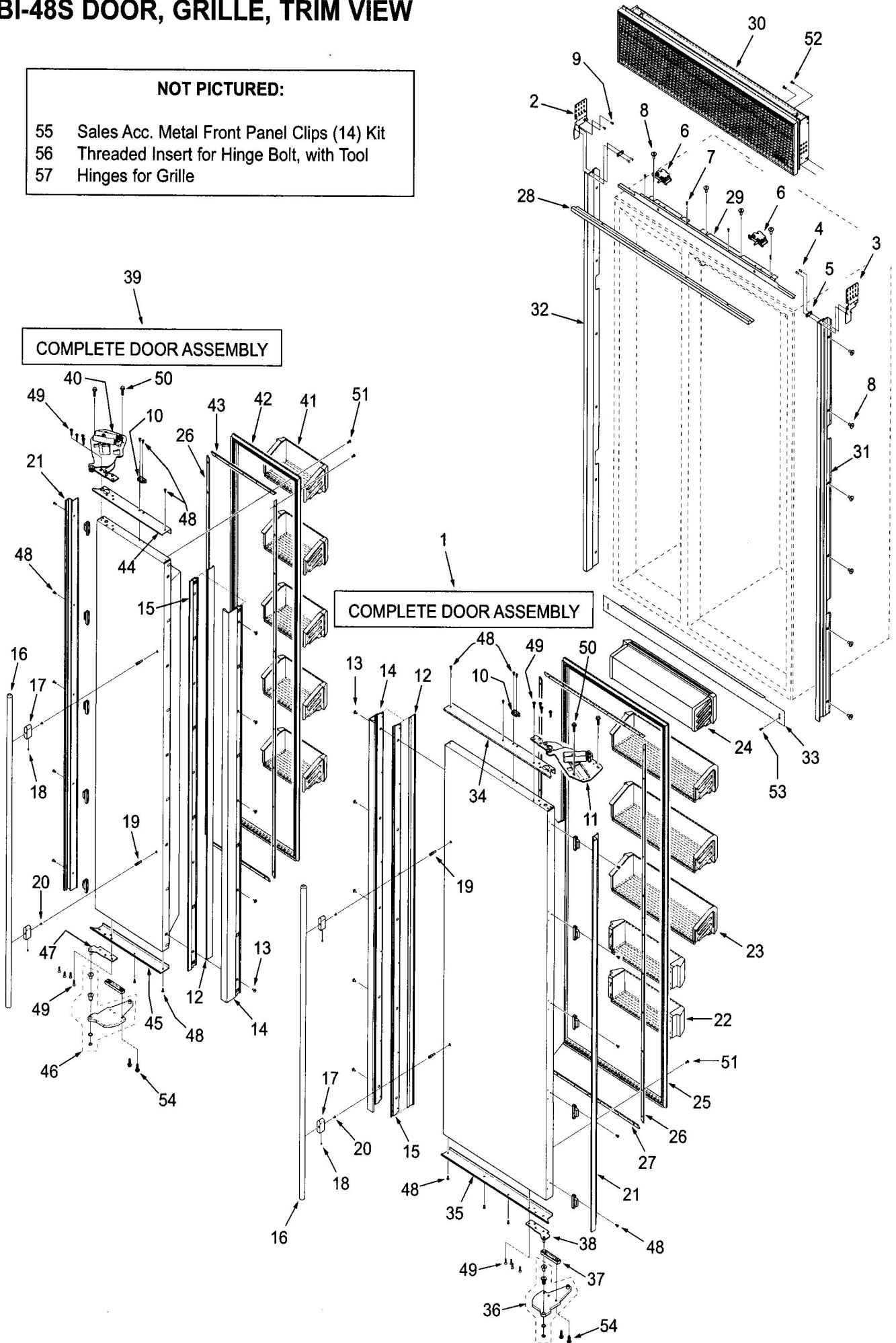
BI-48S DOOR, GRILLE, TRIM PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	7005418	Door, Ref -S 48S Svce	30	7007130	Grille, Framed 48 Svce
	7005422	Door, Ref -F/O 48S Svce		7007134	Grille, Stainless 48 Svce
<b>NOTE: Door Assemblies do NOT incl. hinges / handles.</b>				7007138	Grille, Overlay 48 Svce
2	7007261	Bracket, Grille LH Svce (Includes Support & Rivets)		7013560	Hinge, Grille Assy RH Svce
3	7007260	Bracket, Grille RH Svce (Includes Support & Rivets)		7013561	Hinge, Grille Assy LH Svce
4	7005254	Rivet, Semi-Tubular .180 X .280	31	7007262	Mainframe Assy, Right Side Svce
5	7001150	Bracket, Frame Support	32	7007263	Mainframe Assy, Left Side Svce
6	7007259	Switch Assy, Svce	33	7011048	Kickplate, Solid Black 48 Svce
7	7001277	Screw, Machine #10-24X1/4		7011049	Kickplate, Stainless 48 Svce
8	6201550	Screw, #8-18 X 1/2 Low Profile	34	7011053	Trim, Door Top Svce
9	6201890	Screw, #8-15X3/8 6-Lobe Trhd	35	7011052	Trim, Door Bottom Svce
10	7010943	Depressor,Door Switch Svce(SS Door)	36	7009852	Hinge,Cabinet Bot RH Svce
	7011201	Depressor,Door Switch Svce(F/O Door)	37	7000405	Standoff, .312 Plate
11	7010285	Hinge Assy, Top RH Low Svce	38	7010940	Hinge, Door Bottom RH Svce
12	7010186	Door, Screw Cover 70S Svce	39	7005420	Door, Fre -S 48S/SD Svce
13	6201550	Screw, #8-18 X 1/2 Low Profile		7005424	Door, Fre -F/O 48S/SD Svce
14	7010191	Hndle,Framed Door 70S Svce (Frmcd)		7014838	Kit, Fre Door Sweat 48S Svce
15	7010203	Trim, Door Handle 70S Svce (Overlay)	<b>NOTE: Door Assemblies do NOT incl. hinges / handles.</b>		
16	7010952	Handle Assy, Tubular 63.875 Svce	40	7010286	Hinge Assy, Top LH Low Svce
	7010954	Handle Assy, PRO 42.125 Svce	41	7010670	Shelf Assy, Door Standard Svce
	7010956	Handle Assy, Curved 57.625 Svce	42	7011054	Gasket, Door Svce
17	NA	For Tubular, See 7010952	43	7010984	Retainer, Gasket Door Svce (~ 17")
	NA	For PRO, See 7010954	44	7011055	Trim, Door Top Svce
	NA	For Curved, See 7010956	45	7011056	Trim, Door Bottom Svce
18	6110730	Screw, Set #10-32X1/4 SS, Cone	46	7009851	Hinge,Cabinet Bot LH Svce
19	3511520	Stud, Mounting	47	7010941	Hinge, Door Bottom LH Svce
20	6111090	Bolt, #10-24X1/2 (Tubular & Pro)	48	7004170	Screw, #8X18X1/2 6-Lobe TRHD
	6111020	Screw, #10-24X3/8 Fl Hd (Curved)	49	7001264	Screw, 1/4-20X3/4 #10 Hex Ft Hd
21	7010946	Trim, Door Hinge Side Svce	50	6110460	Tensilock Bolt, 5/16-18 x 1-1/4"
22	7010673	Shelf Assy, Door Shallow Svce	51	7012994	Screw, #8X.813 Ph AB
23	7010665	Shelf Assy, Door Standard Svce	52	7003597	Screw, #10-32X3/8, 6 Lobe Tr
24	7010677	Shelf Assy, Door Dairy Svce	53	6200050	Screw, #10-12 x 1/2" Pan HD
25	7011051	Gasket, Door Svce	54	6110460	Tensilock Bolt, 5/16-18 x 1-1/4"
26	7007269	Retainer, Door Gasket Svce (~ 67")	<b>NOT PICTURED:</b>		
27	7011005	Retainer, Door Gasket Svce (~ 27")	55	7012209	Kit, Door Panel Clips Svce (Qty 14 Clips - for Metal Front Panels)
28	7011046	Trim, Cabinet Top 48 Svce	56	7013234	Threaded Insert, Install Svce
29	7011045	Frame, Cabinet Top 48 Svce	57	7013560	Hinge, Grille Assy RH Svce
				7013561	Hinge, Grille Assy LH Svce

## BI-48S DOOR, GRILLE, TRIM VIEW

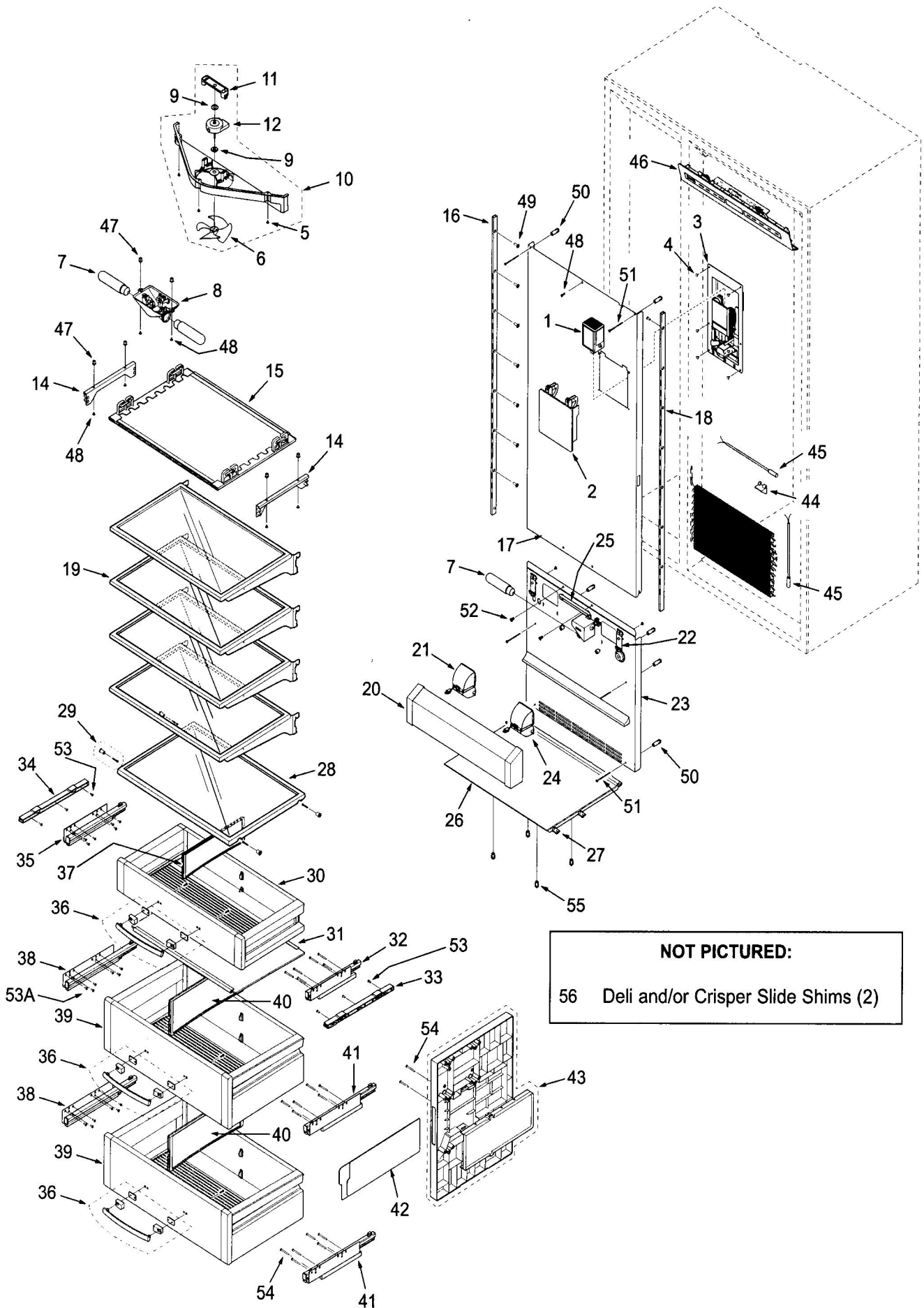
**NOT PICTURED:**

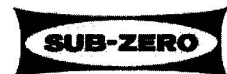
- 55 Sales Acc. Metal Front Panel Clips (14) Kit
- 56 Threaded Insert for Hinge Bolt, with Tool
- 57 Hinges for Grille





## BI-48S REFRIGERATOR INTERIOR VIEW

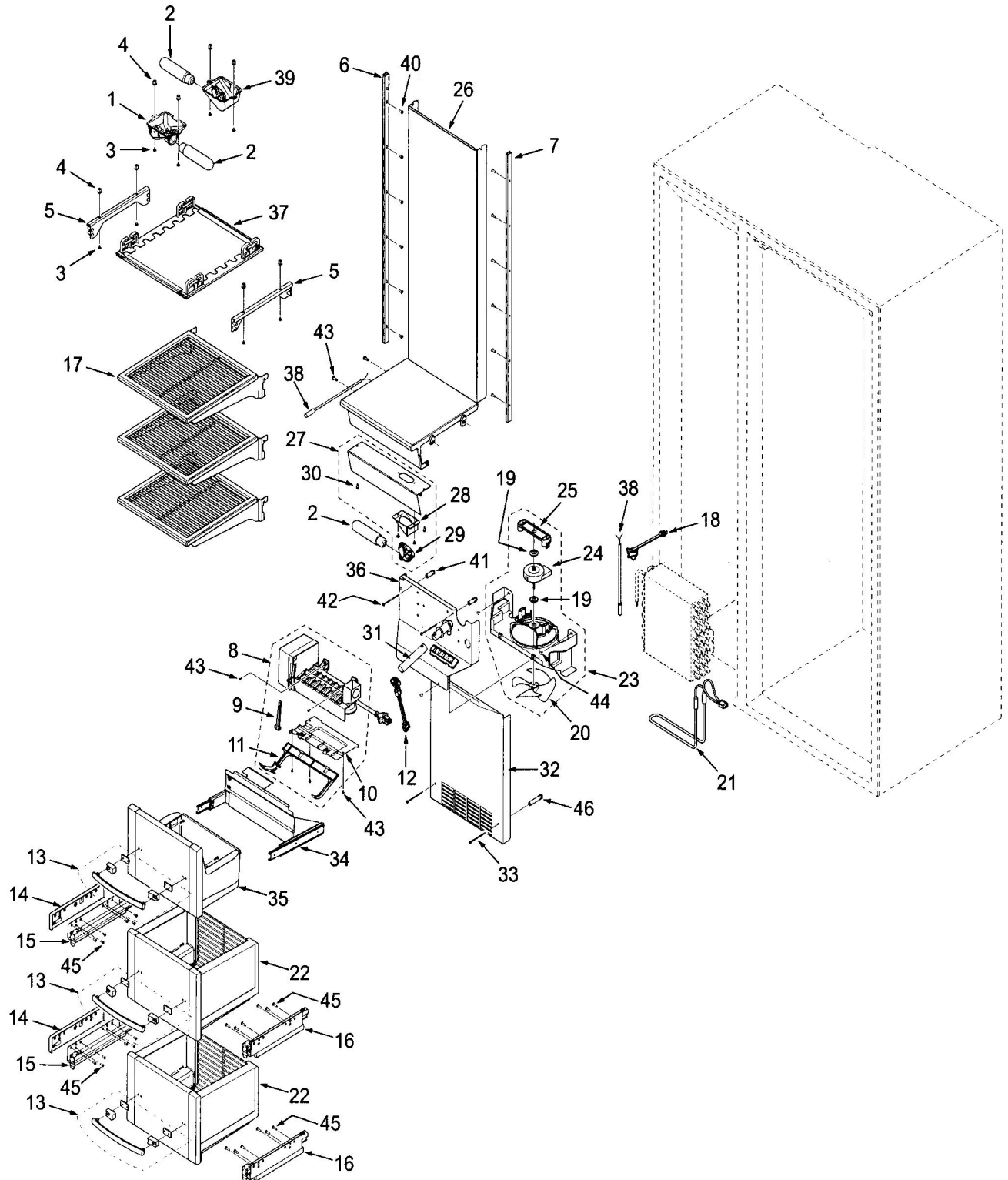




## BI-48S FREEZER INTERIOR PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>	<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	7009429	Bracket Assy, 1 LT (T)DOM Svce	23	7010527	Fan Assy, Evap Svce
	7007044	Lampholder, Angle Dom Svce	24	7012007	Motor, Evap Fan Svce
2	7006999	Lamp, Blue Glass Svce	25	7012008	Bracket, Evaporator Fan Svce
3	6201890	Screw, #8-15X3/8 6 Lobe Tr Hd	26	7010519	Duct, Air Fre Upper Svce
4	6220220	Screw, Grommet 1/32X3/8 Sq	27	7011730	Bracket Assy, Light Svce
5	7007048	Bracket, Light Diffuser Svce	28	NA	See 7011730
6	7010313	Shelf Ladder, Fre LH Svce	29	7007044	Lampholder, Angle Dom Svce
7	7010314	Shelf Ladder, Fre RH Svce	30	6202050	Screw, #8-18 X 1/2 Ph Pn SS-Gnd
8	7002740	Icemaker Assy, Svce	31	7009434	Tube, Fill Svce
9	7009940	Rod, Connector	32	7010523	Duct, Air Fre Lower Svce
10	7011188	Bracket, Icemaker Svce	33	6201980	Screw, #8-15X 2-3/4 6-Lobe PH
11	7011189	Arm, Icemaker Svce	34	7011196	Bracket Assy, Ice Bin Carrier Svce
12	7009435	Heater, Fill Tube Svce	35	7010516	Bin Assy, Ice Svce
13	7011094	Handle Assy, Drawer Svce	36	7010521	Duct, Air Fre Middle Svce
14	7011190	Spacer, Basket Slide LH Svce	37	7009606	Diffuser Assy, Light Svce
15	7013651	Slide, Basket LH Svce	38	4204740	Therm Assy, Svce
16	7013650	Slide, Basket RH Svce	39	7011197	Brkt Assy, 1 LT (w/o T) DOM Svce
17	7010518	Shelf, Fre Svce	40	7004169	Screw, #8-18X1/2, 6 Lobe Fill Hd
18	7011192	Switch, Defrost Terminator Svce	41	6220610	Standoff, 1.062
19	7005046	Grommet, Motor Fan	42	7006232	Screw, #8-15X1-3/4, 6 Lobe Pan
20	7009560	Fan Blade, Black Svce	43	7005981	Screw, #8-32X1/2, 6 Lobe T/C
21	7010504	Heater, Defrost Svce	44	6201930	Screw, 8-18 X 5/8 6-Lobe PH
22	7010517	Basket Assy, Lower Svce	45	7006281	Screw, #8-18X5/8, 6 Lobe Trhd
			46	7004215	Standoff, Nylon 2.06"

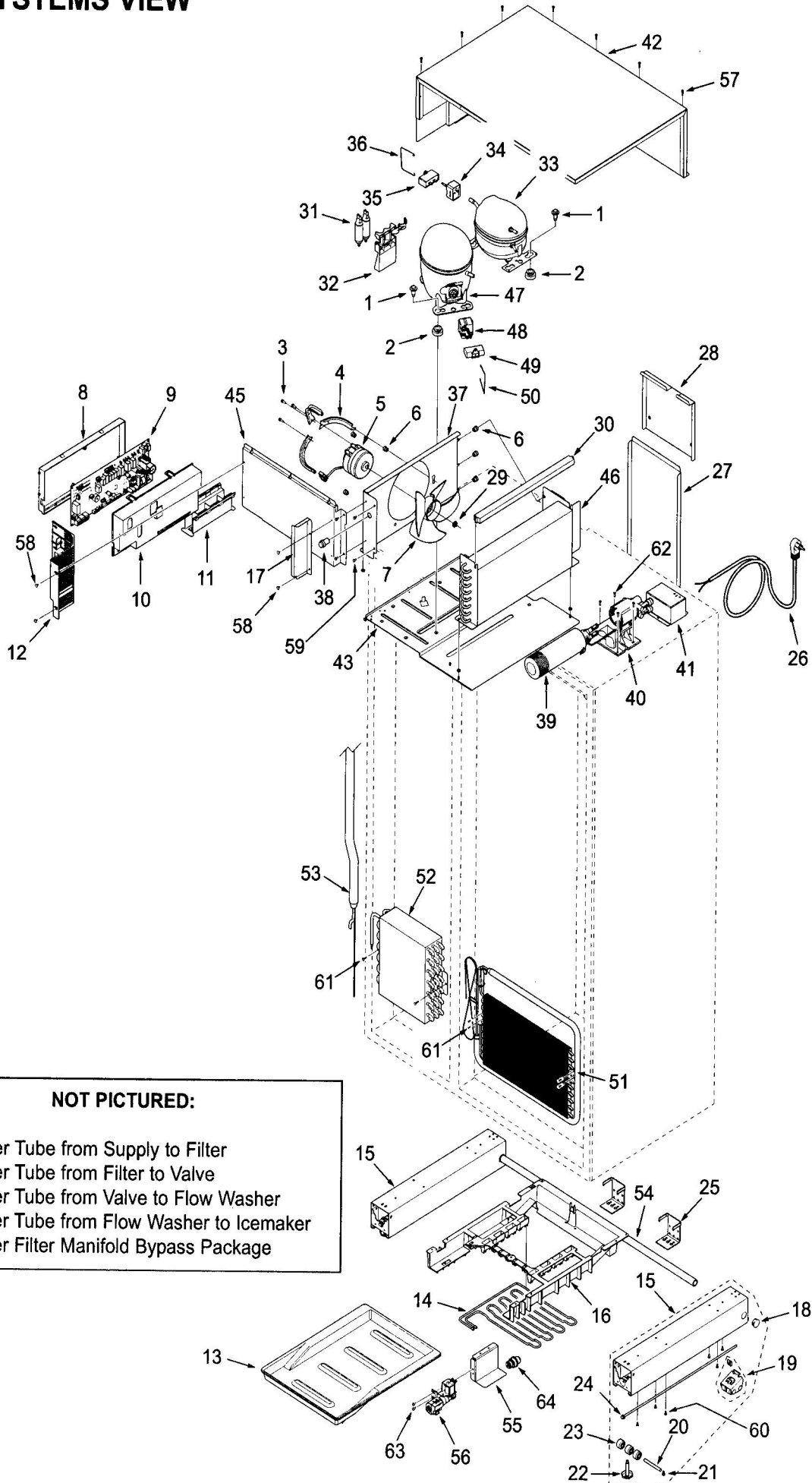
## BI-48S FREEZER INTERIOR VIEW







## BI-48S SYSTEMS VIEW



**NOT PICTURED:**

- 65 Water Tube from Supply to Filter
- 66 Water Tube from Filter to Valve
- 67 Water Tube from Valve to Flow Washer
- 68 Water Tube from Flow Washer to Icemaker
- 69 Water Filter Manifold Bypass Package